	TPM CIRCLE NO	:-		ACTIVI	γ	KK	QM	PM	JH	SHE	ОТ	DM	E&T	1/1					
ADVIK P14 TPM CIRCLE NAME		LOSS NO.							5.1.2				KAI7	EN IDEASHE		IPPT I			
DEPT :- Purchase.									l	С	D 2 M								
CELL: LAMINATION CELL NAME:-		MACHINE / STAGE :-									OPERATION :- Lamination								
KAIZEN THEME: To Reduce the Monthly Lamination Cost.		IDEA- Purchasing In-house Lamination Machine.																	
			COU	NTERMI	ASURE:-	Purcha	sed I	Lamin	atio	n			IMAR	K	3000				
WIDELY/DEEPLY:-			Machine to our Plant with INR 3300(one time investment). Consumable Cost for 150 Lamination is 675/-									TARGET 675 INR KAIZEN START 25.06.20							
																5.06.2015			
PROBLEM / PRESENT STATUS :- Monthly we have laminating Approxi 150 Sheet X INR 20 from outsource . Cost is Approx. 3000/month												20.00.2010							
												TEAM MEMBERS :-							
											_N	Mr.Pradeep Kini							
											В	ENEF	ITS :-						
				Monthly Laminating Cost is INR 675/ month								Lamination Cost Saving (INR 2325/ Month)							
Monthly Laminating Cost is INR 3000/month													•						
												KAIZEN SUSTENANCE							
		DEFORE								LETER		/μΔτ	TOI)() · D()	ing Lami	ination	ı In-		
		BEFORE								AFTER	L	ouse		JO. DO	ing Lain	ilia tioi	• • • •		
WHY - WHY ANALYSIS :-				RESULT :-									HOW TO DO: In-house						
Why1: Laminating Cost is INR 20/Sheet												The state of the s							
Ans.1: laminating from Outsource.				Lamination Cost								FREQUENCY : Ongoing							
			0.5	7	3000														
			0.4	_															
											C	OSTI	NCUI	RRED F	OR MAK	ING K	AIZEN		
DOOT CALLED . Jaminating from Outcourse			0.3								MATERIAL COST LABOUR COST TOTAL COST								
ROOT CAUSE :- laminating from Outsource Rs 20/Sheet		ource	0.2									IN F			N RS	INF			
K3 20/ 311661			0.2]		
			0.1 -							SCC	SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT								
REGISTRATION NO. & DATE : 729 & 26.06.2015			0								SR NO		ILL	TARGET	RESPONS	IBILITY	STATUS		
REGISTERED BY :- Mr.Pradeep Kini			U	I	Before	1		Afte	\r	ı	140								
MANAGER'S SIGN :- Mr.Prakash K					Delute			AILE	;I		-								